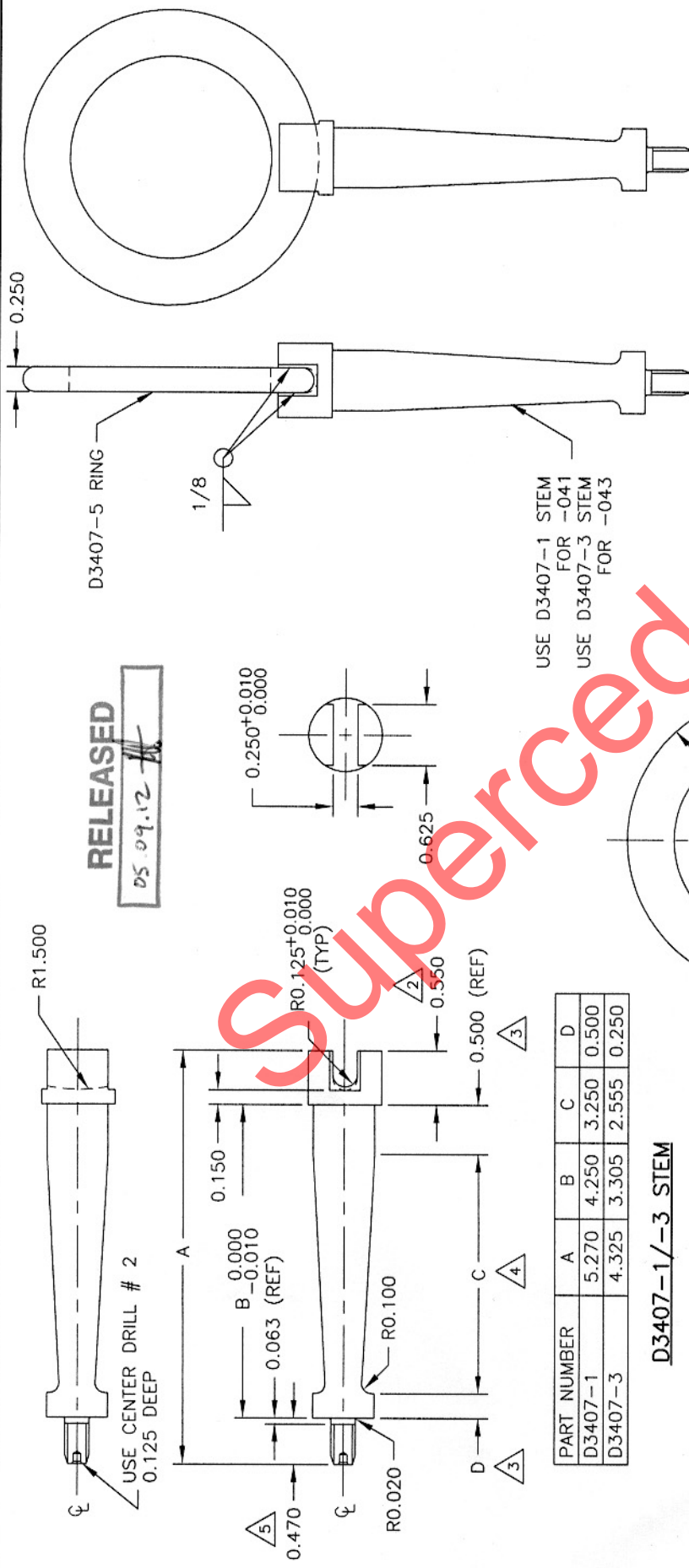


RELEASED

05.09.12



PART NUMBER	A	B	C	D
D3407-1	5.270	4.250	3.250	0.500
D3407-3	4.325	3.305	2.555	0.250

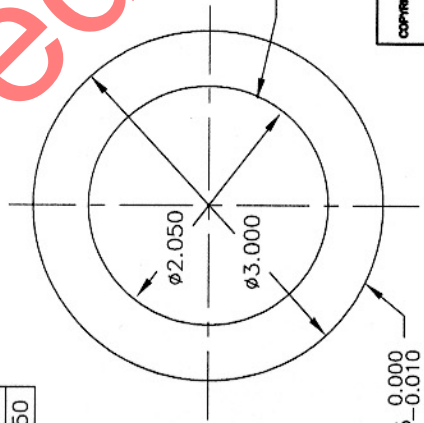
### D3407-1/-3 STEM

### D3407-1 AND D3407-3 STEM:

- 1) MATERIAL: 17-4 PH SS ROUND BAR (REF DART SPEC: M17-4-R0.750)
- 2)  $\phi 0.750$  O.D.
- 3)  $\phi 0.625$  O.D.
- 4) MACHINE UNIFORM TAPER FROM  $\phi 0.363$  O.D. TO  $\phi 0.625$  O.D.
- 5) 1/4-28 UNF THREAD WITH 0.063 GRIP, CLASS 2A
- 6) MACHINE ALL INSIDE EDGES WITH A 0.010 RADIUS UNLESS OTHERWISE INDICATED
- 7) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

### D3407-5 RING:

- 9) MATERIAL 17-4 PH SS ROUND BAR (REF DART SPEC: M17-4-R3.000)
- 10) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



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DESIGN	CP	DRAWN BY	CP	CHECKED	APPROVED	DRAWING NO.	REV.
C	05.09.09	-1/-3 LONGER FOR FIT W/ WASHER				D3407	2
B	05.06.17	UPDATE DIAMETER, THREAD CLASS ADDED					
A	05.03.16	NEW ISSUE					
DATE							05.09.09
TITLE							TOW RING
SCALE							1:1

**DART** DART AEROSPACE USA, INC.  
PORT HADLOCK, WA